



CUSTOMER SERVICE DECOR GENERAL NOTES

- 1) CUSTOMER SERVICE LETTERING TO BE .5" MDF WITH .040" BRUSHED ALUMINUM DF-1 APPLIED TO FACE. ALL OTHER SURFACES OF DEPARTMENT LETTERING TO BE PAINTED M-2. LETTERING FONT TO BE CORBEL TRUETYPE. (SEE SHEET ID5.9B FOR DETAILS)
- 2) CABINET SHEETING TO BE .063" ALUMINUM 5052-H32 WITH PL-1 LAMINATE. (SEE SHEET ID5.9C FOR DETAILS)
- 3) CABINET FRAMEWORK TO BE CONSTRUCTED OF .063" WALL 1" SQ TUBE ALUMINUM 6061-T6 MEMBERS. FRONIUS TRANSPULSE SYNERGIC WELDING TO BE PERFORMED BY AWS CERTIFIED WELDERS. RADIUSED MEMBERS SHALL BE FORMED BY COMPUTERIZED ROTARY DRAW TUBE EQUIPMENT TO ENSURE ARC INTEGRITY. FRAMEWORK TO BE MILL FINISH. (SEE SHEET ID5.9C FOR DETAILS)

Customer Service Decor

DeCA
Adaptive Uniform Decor Package

Defense Commissary Agency
Lackland AFB, Texas
Fort Lee, Virginia



ID5.9A